# **Amphenol** Sincere



Electronic Integration & Flex Printed Circuits



## **About Amphenol**

- The second largest manufacturers of interconnect products.
- Founded 1932 and Amphenol listed on the NYSE 2009.
- Revenue is USD \$8.599 billion.
- 100 worldwide locations.



Industrial



**Broadband** 



Automotive



Military & Aerospace



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IT & Data com



**Medical** 



**Mobile Network** 



**Mobile Device** 





## **Amphenol in Fortune 500**

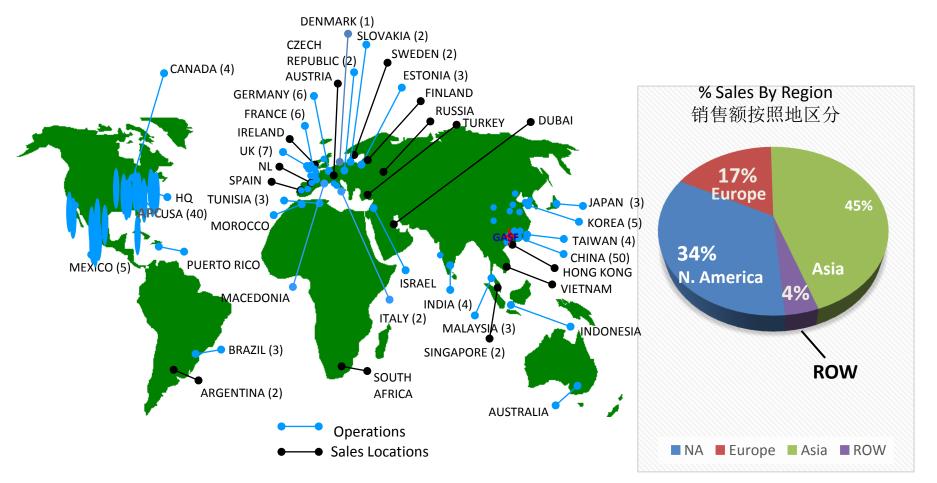


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## **Amphenol Global Presence**



#### Amphenol Industrial Products Group

## **Ongoing Development of Manufacturing Footprint**



Chicago, IL



Bourquiba, Tunisia



St. Mary's, Pennsylvani



Leigh, UK



Taunton, UK



Tamworth, UK



Telford, UK



Kuressaare, Estonia



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Frederikssund, Denmatkuntsville, Alabama



San Jose, California



Yulin, China



Fremont, Californi



Pforzheim, Germany



Changzhou, China



Suzhou, China



Morgantown, Kentuck



Kocani, Macedonia



Pyeongtaek, South Korea



Frankfurt, Germany

Nantong, China



Anasco, Puerto Rico

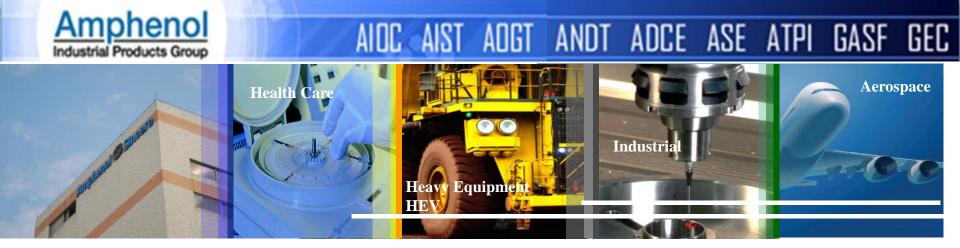


Baicheng, China



Tijuana, Mexico





# **Amphenol Sincere Flex Circuit**

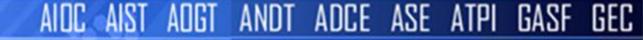




## **Amphenol Organization**









Facility Area: 15,000 Square meter Revenue :USD 36 million Employee: 442 Location :Nansha District Guangzhou City ,China

#### **GASF History**

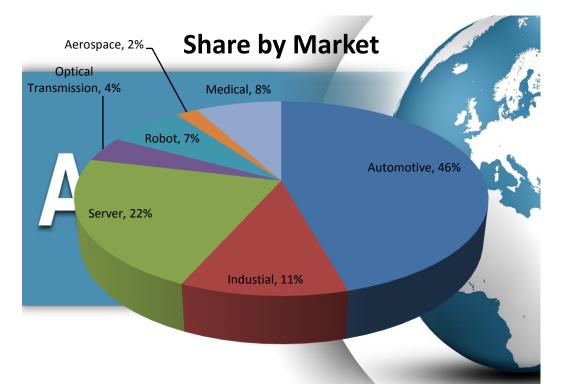
1994 GuangZhou Panyu Printed circuits Limited

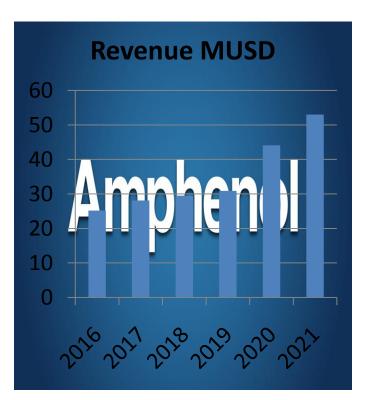
2005 Guanzhou Amphenol Sincere Flex (August)

#### 20 years+ manufacturing experience









\*Revenue is Including both GASF & ASIP





## **Quality Certificates**

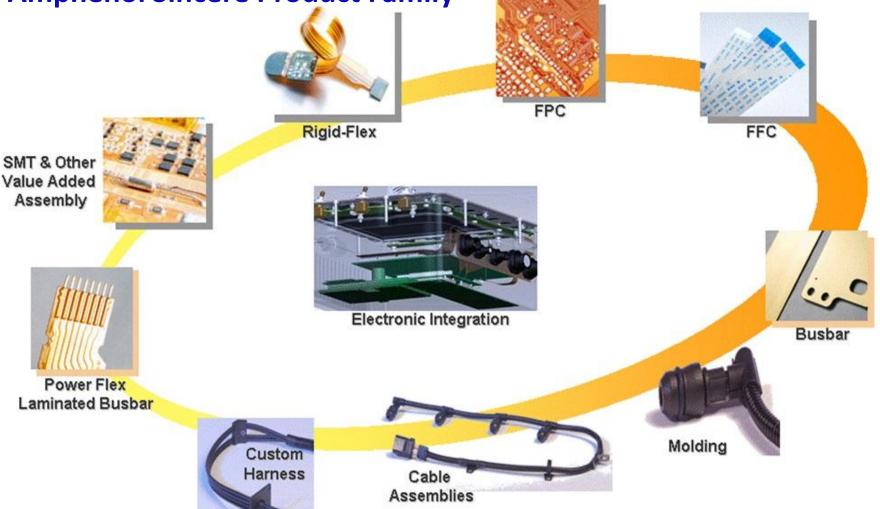








## **Amphenol Sincere Product Family**



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# Value Added to FPC

7.3. 11291

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## Configuration, Solder, SMT Crimping, Cabling



## **FPC / Rigid flex application**

Flex circuits and rigid flex can be used to improve the reliability, design flexibility with 3d configuration ,the weight and size to the total electronic package.

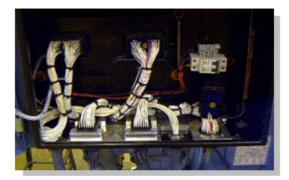
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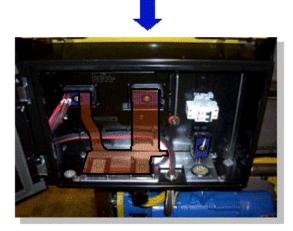
•Operation temperature : -45 to 200

- Layer count :1 to 15
- Harsh environment :anti vibration and chemistry resistant
- Signal shielding is available
- Various surface treatment is available
- Flexibility for bending : up to 500K bending cycles with standard material



## **FPC/Rigid Flex Advantages**





Eliminate Wiring Labor, reduce manual cable assembly errors, save cost for rework and reinspection

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Minimize Weight & Maximize Component Areas to reduce the size of the total package

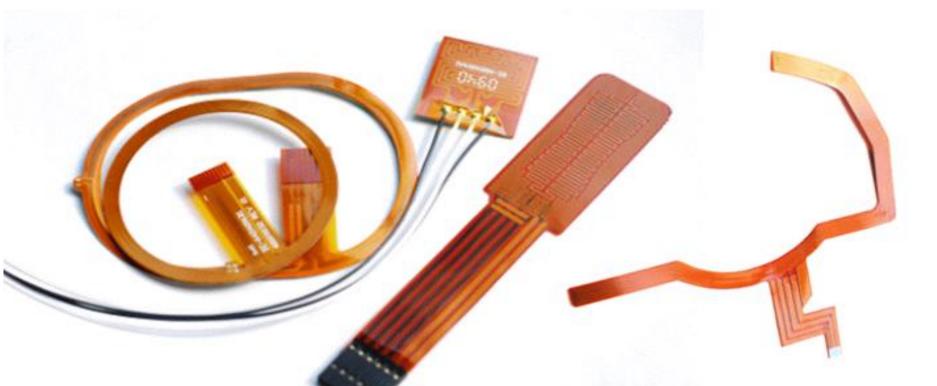
Streamline Mechanical & Electrical Design Increase Flexibility in Performance & Packaging

**Reduce Packaging Size & Increase Reliability** 



## **Heater flex**

With special material and technique ,we offer flex heater solution for medical , instrumental and fiber device application ,which provides flexibility ,consistent temperature and resistance .







## **Power flex**

With special process to achieve thick FPC (6mil -40mil) that can taking 200amp+ current or reinforced fingers for pass through and replace the edge connectors.

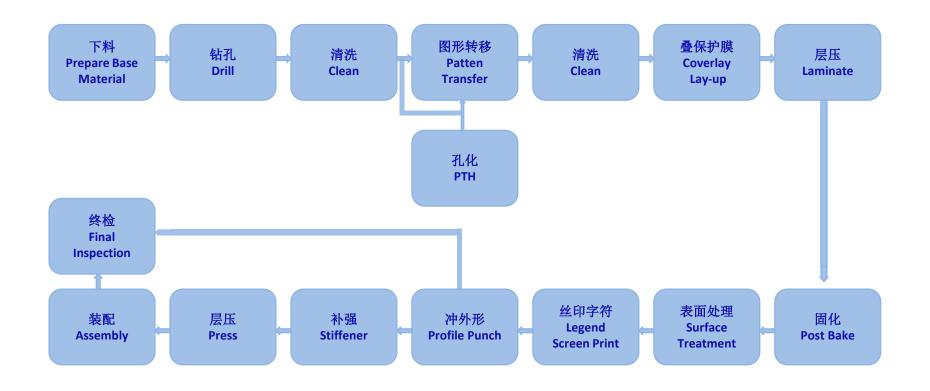
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## **FPC Main flow Chart**



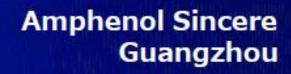




## **Product Application Catalog**

- 1、Storage & Server
- 2、Medical
- 3、 Robot Arm
- 4, Auto
- 5、 HEV & Battery
- 6、 Optical Communications
- 7、 GPS & handheld & Consumer
- 8, Aviation





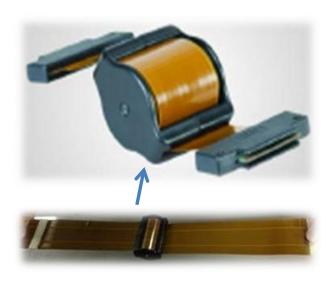


**Server** 

## **Product Application – Storage & Server**















## **Product Application – Medical**

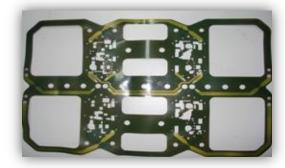




Application: MRI Configuration :

**Double Sided with Amphenol connector** 

Application: MRI











## **Product Application – Medical**







Application: Medicament analysis system Configuration : Heater Flex ,Resistance control



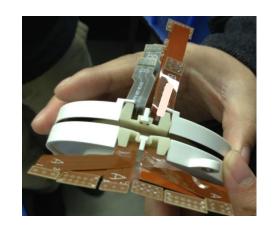




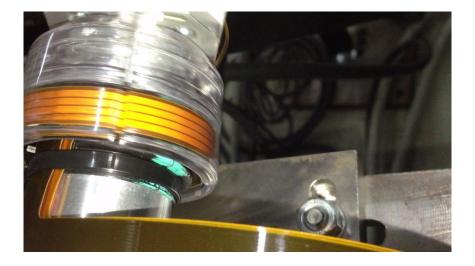


## Robotic





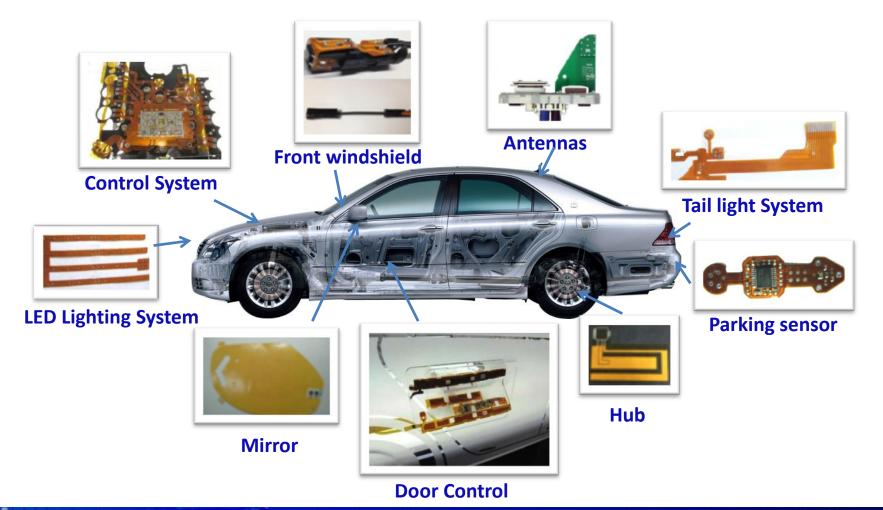








## **Product Application – Auto**





## **Product Application – HEV & Battery**



**Cable design Solution** 



**FPC Solution** 

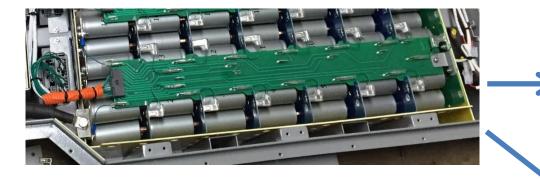




**FPC Battery pack** 



## **Product Application – HEV & Battery**



#### PCB+Cable design Solution





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**FPC Solution** 



## **Product Application – Optical Communications**

#### **Application:**

Optiacl Transceiver/Receiver Configuration :

Double Sided and Multi Layer

Minimize Size and High speed 10G 25G 40G +





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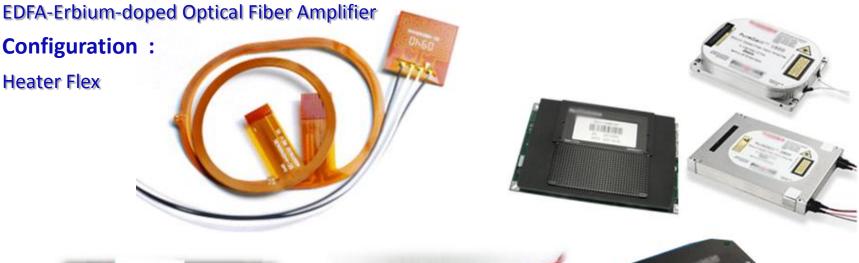






## **Product Application – Optical Communications**

#### **Application:**









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## **Product Application – GPS & handheld**

Application: GPS Configuration : Double Sided and Multi Layer SMT & IP67







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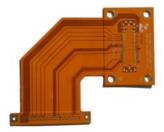


## **Product Application – Aviation**









**Multimedia System FPC** 

#### **Stow sensor FPC**





**Control Module** 



## Amphenol Flex Circuits Technology Capabilities

#### Products Internal features Mock Ups Type 1-5 Lines/spacing Sculptured Sequential Lam. Minimum core thickness Assemblies External features Panel thickness Lines/spacings .003" - .225" (.075mm - 5.70mm) Production materials Layer count 1 - 15 Interconnect Formation Types FR4/-24,26 & 28 Buried Blind (laser & mechanical) Dual diameter Thru hole SMT Filled Vias Copper processing Finished Hole Size Compliant Pinned .0180" (.460mm) Via (A/R dependant) .008" (.200mm) $\pm$ 10% standard Buried vias .008" (.200mm) $\pm$ 7% advanced .004" - .006" Microvia Surface finishes (.100-150mm) HASL Blind vias aspect ratio Through vias Reflowed Tin/Lead 7:1 std 10:1 Adv 1.25:1

.003"/.003" (.075mm/.075mm) .001" (0.025mm)

.003"/.003" (.075mm/.075mm)

Polyimide – Dupont, Rogers and multiple Asian sources Adhesive Systems - acrylic, fire retardant, epoxy resin Soldermask Copper Paste Shielding Silver Epoxy Shielding

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1/4 oz. - .400" thick (10.20mm) Impedance - single & differential

OSP-Entek 106

Immersion Tin Immersion Silver Bright Tin

ENIG Ni/Au



## **Amphenol Flex Circuits Technology Capabilities**

#### Assembly Capabilities

Turn Key Through-Hole – Wave & Manual (Non RoHs) SMT - Manual, Pick & Place (RoHs) Cable Assembly Wire& Cable cutting and stripping Crimping and Splicing Ultrasonic Welding (plastic and metal) Over-molding and horizontal injection molding Hand Soldering/Auto Soldering Impregnating

#### Assembly Finishing

Conformal Coat Potting – Stycast, Eccobond, 3M Injection Molding Over-molding Heat Forming Heat Sinks Test Capabilities Impedance Testing Hi-Pot up to 5,000 VDC 2,000+ test points per circuit Insulation resistance up to 1,000 VDC Functional Testing Bed of Nails, Flying Probe, Panel & Layer Test Flexure Testing Environmental Testing – Thermal, HATS





# Amphenol Sincere Industrial Product

#### **About Amphenol Sincere**

#### **Amphenol GASF**





Guangzhou Amphenol Sincere Flex Itd: Nansha, Guangzhou City, China

> <u>Certifications:</u> ISO 9001:2015 ISO 14001:2004 IATF16949

AS9100

(Design, Manufacture, and Assembly)
Revenue: USD \$36 million

Employee: 450

Facility Area: 14,000 square meters

#### **Amphenol ASIP**

Amphenol Sincere Industrial Products:District of Pecs, HungaryFacility Area:7,000 square metersEmployee:119Revenue:\$14 million (start up year)

Certifications:Products:Battery cover CCS busbar, plasticsISO 9001:2015and voltage measurementIATF16949 LOCValue Added on Flexible Printed Circuits



## **Amphenol Sincere Industrial Product Ltd. – ASIP Hungary**



Future area : ~3400 m<sup>2</sup>

## ASIP Cserkút plant

#### Building exterior



## **Development of ASIP Cserkút plant**

#### **Building interior**





- Location:
  - Address: H-7673 Cserkút, Batvölgyi út 3.
  - ➢ GPS: N46.063629, E18.1335403
  - Located 7 km from the center of Pécs city

#### Technical info:

- ESD floor
- Separate production and warehouse areas

## **Development of ASIP Cserkút plant**

7.186 m<sup>2</sup>

Total land area: 27.570 m<sup>2</sup>

 $\triangleright$ 

- Building area:
  - Can be extended up to 16.000m<sup>2</sup>





## **Development of ASIP Cserkút plant**





#### **Products for ASIP**

- Fully assembled and tested Battery covers
  - Including:
    - Flex Circuits
    - Busbar Aluminium or Copper or Combined
    - Welded Bars
    - Plastics by moulding as required
    - Connectors and fixings







#### **ASIP Quality Management System**

## ➢ IATF 16949 LOC

#### After relocation to new Factory IATF 16949 LOC renewed on 07-11. December 2020

**TÜV**Rheinland®

 TÜV themeter (Cheap Ltd. + Unt 707, AVIC building, No. 108, Certair Road.
 Precisely Right.

 East 3 de Ring Road, Owapang Denet, Beijing 10022, Chea
 Release date:

 Amphenol Sincere Industrial Product Gyártó Kft.
 Release date:

 Hungary, 7630 Pécs, Bajor utca 1.
 2019-12-23

 Letter of Conformance - (01 111 1933185)
 Dear Sirs:

 We performed the certification audit to the Quality Management System of your organization, assessed the corrective action audit. Ver are pleased to inform you that the Quality Management System of your organization, assessed the corrective action audit. We are please to inform you that the Quality Management System of your organization audit. With the following scope:

Manufacturing and Design of Flexible Printed Circuit Board Assemblies

Unfortunately, we cannot issue a certificate now, due to the fact that there is less than 12 months of production. TÜV Rheinland will continue with the certification process – according to the rules for achieving IATF recognition – when your organization reaches twelve months of production operation, or when you are able to demonstrate that after 12 months you are still in an for a customer requiring IATF 1694/2:016 certification.

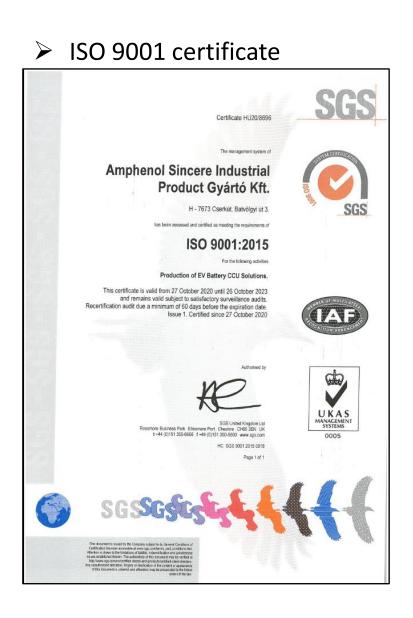
This Letter of Conformance is valid for twelve months: Issue date: 23 December 2019 Expiry date: 22 December 2020

This Letter of Conformance includes the following remote locations: 01 111 1933185/901: Guangzhou Amphenol Sincere Flex Circuits Co., Ltd. No. A, WanAn Industrial Park, LanHe Town, Nansha District, Guangzhou City, Guangdong Province 511480, P. R. China Rem Loc function: Product Design, Process Design

The next audit to your company should be completed before expiry of this letter.

Best regards





# Thanks!

# **Amphenol Sincere**