

# Electrification and Amphenol

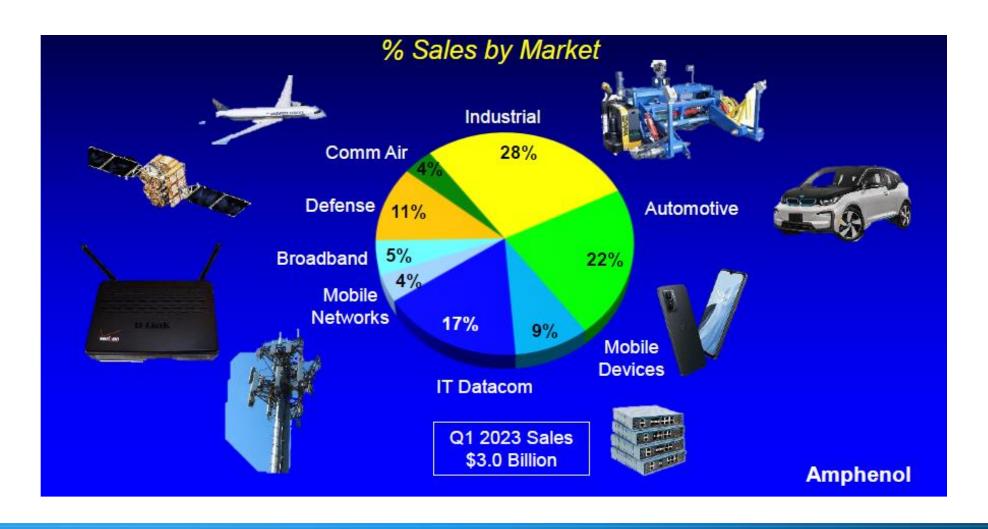
**Interconnect Products & Sensing Technology** 

## Introducing Amphenol

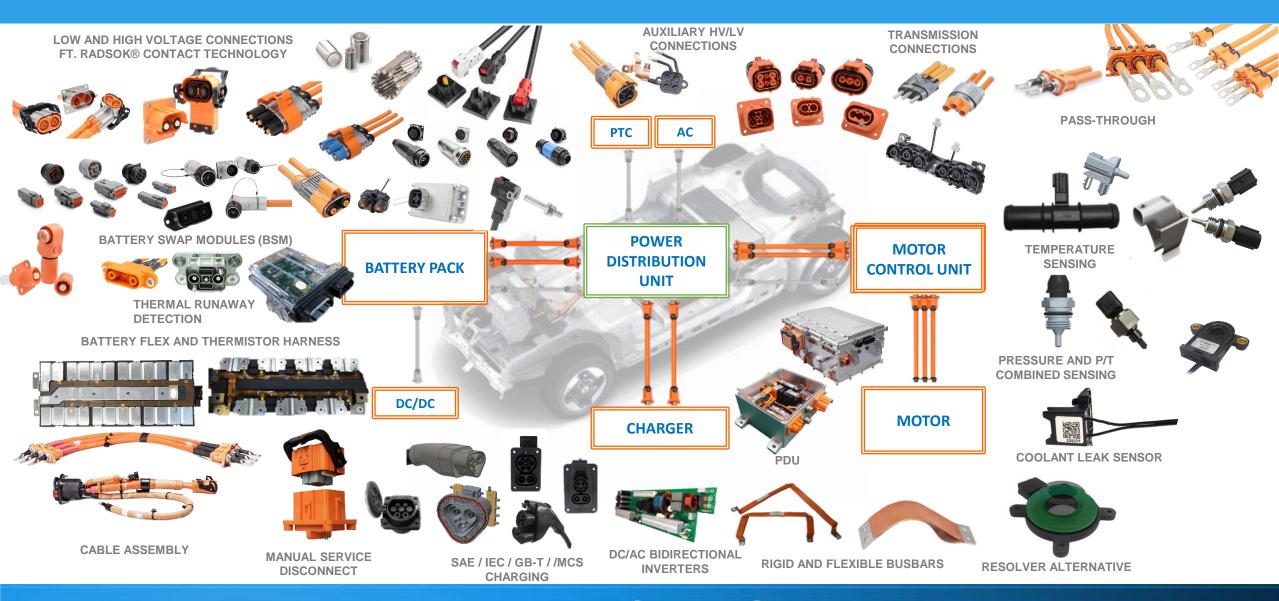
- Listed on NYSE since 1991
- Second largest interconnect manufacturer in the world
- Specialize in high technology interconnect solutions
- Complimentary acquisitions based on an entrepreneurial organization with strong leaders
- Over 96,000 employees worldwide
- 2023E Net Sales: \$12.6 bn



# Global Leaders in Interconnect & Sensing Technology in Various Markets



### A Full Solution for Electrification



## **Battery Focus**



**CELL CONNECTION SYSTEMS, POPULATED FLEX CIRCUITS** 















BUSBARS













PDU



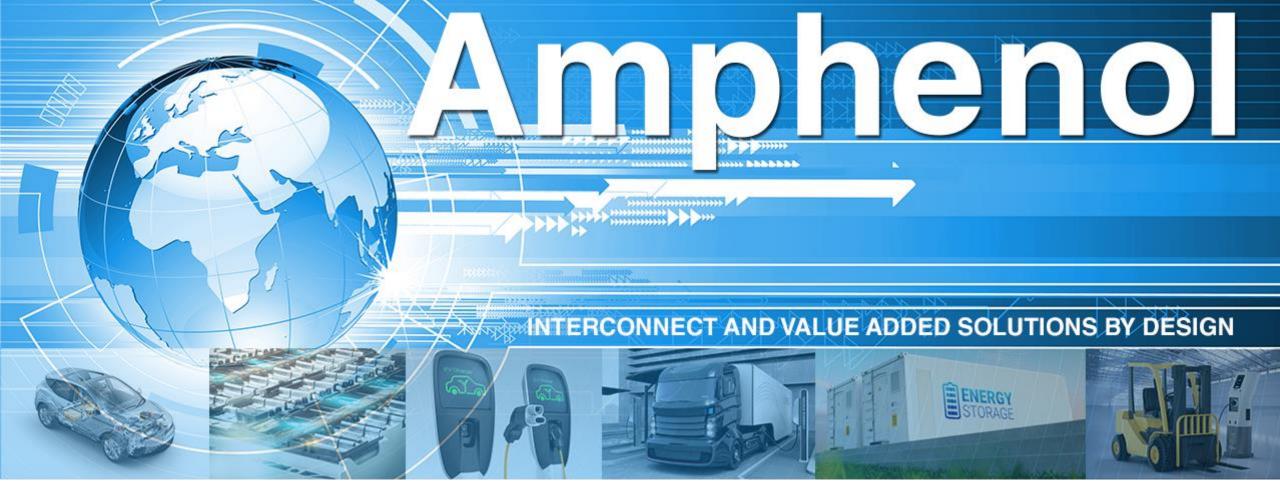


THERMAL RUNAWAY DETECTION









Products: Connectors

HV, LV

### At the Core of Power Connection: Radsok®









Pin Diameter	Current Rating at 25C	Current Rating at 85C
2.4 mm	60A	35A
3.0 mm	100A	60A
3.6 mm	120A	80A
5.7 mm	160A	120A
6.0 mm	160A	120A
8.0 mm	300A	200A
9.1 mm	350A	250A
10.0 mm	450A	300A
10.3 mm	500A	350A
11.1 mm	750A	500A
12.0 mm	750A	500A
14.0 mm	900A	600A
18.0 mm	1100A	750A
23.0 mm	1600A	1200A

#### Key Benefits:

- Higher Amperage with Smaller Envelopes
- High Durability
- High Current Ratings
- Low Mating Force





- ✓ Higher Current Capacity
- ✓ Reduced Cost
- ✓ Produced from 2 Parts Only
- ✓ Stamped and Formed
- ✓ RoHS Compliant- No CuBe

### Amphenol Industrial Connectors by Current



#### High Voltage Connections | Meets SAE-USCAR-2/37 and LV215 compliant



- Options up to 700A @ 85°C
- Options up to 300mm<sup>2</sup> cable size
- Options up to 1.500V DC
- IP67 / IP69K
- EMI Shielding
- Low/High Voltage Interlock
- Plastic or Metal Housing
- High Mating Cycles



### Manual Service Disconnect (MSD)



# EV Charging: Plugs & Inlets







**EV** Charging









### Power & Signal Transmission

#### **Contact Housings:**

- 0.5-9.5mm contact systems
- Sealed or unsealed
- Male or female
- Hybrid options

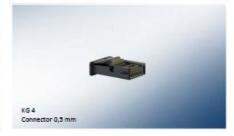












#### Aggregate Interfaces:

- HV/LV, combined HV/LV solutions
- Sealed or unsealed
- Shielded optional, electrical interlock possible
- Direct connection of interface to PCB via stamped parts or wire-bonded













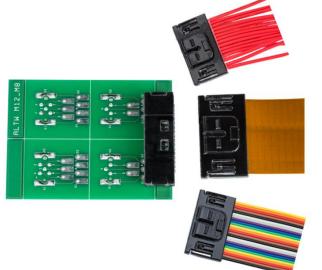
### Power & Signal Transmission

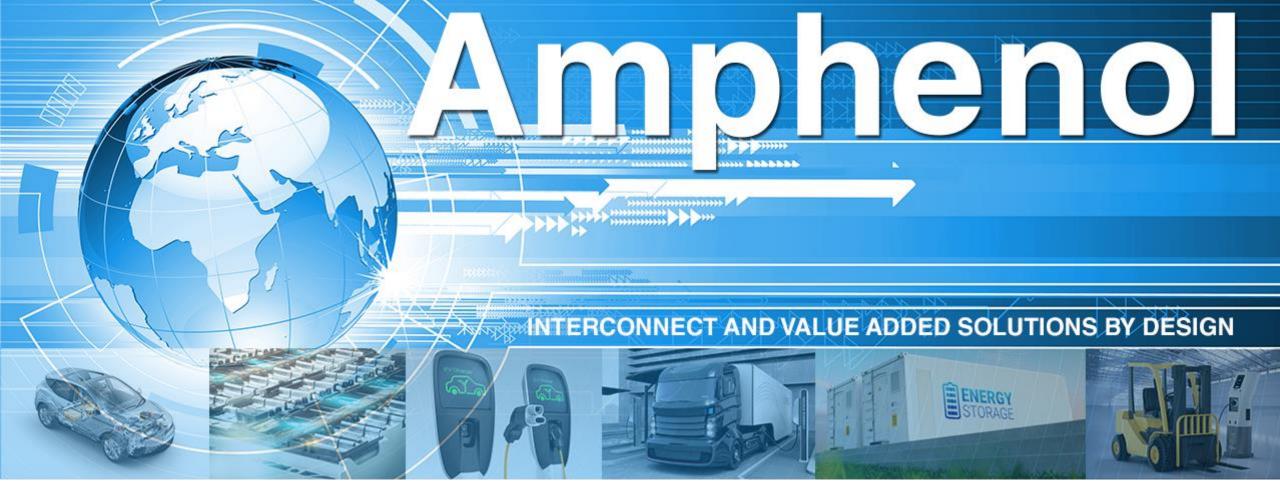




Multi-Pin and Lay-Out Configurations
Higher Amperage Capacity
Up to IP67 / IP69K rating
EMI Shielding available
Plastic or Metal Housing
Board-to-Board, Wire-to-Flex, Wire-to-Board







Products: Value Add Assembly

### Power Distribution Unit (PDU)

- Power Distribution Unit
- Battery Disconnect Unit
- Battery Junction Box
- Built to print & Custom Design





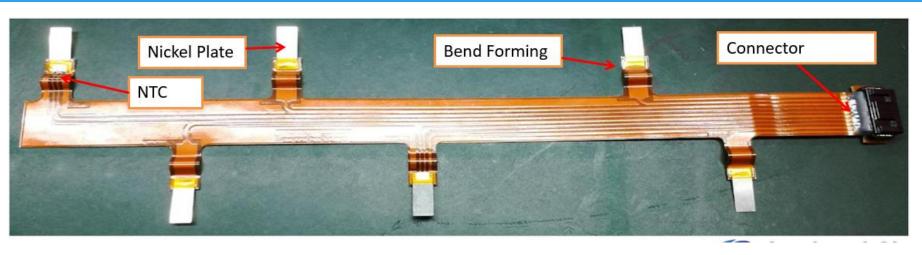






# Battery Flex Technology











- Single, Multilayer, Rigid Flex, Circuits
- > Harsh Environment: Reliable in high vibration, great chemical resistance
- Excellent Signal Integrity: EMI Shielding, Impedance Controlled, Twisted Pair
- > Dynamic Flexure: Over 200K Bending Cycles with Standard Materials
- Multiple Surface Treatments
- > Provide Design Flexibility, Reduce Weight, Lower Assy Cost & Labor Time, Pack Size Reduction

#### Cell Connection Systems: Temperature and Voltage Measuring & Monitoring



Flexible printed circuit (FPC)



Laminated Busbar



Wire Bonding



Laminated Busbar

- Wired, Flex and Laminated options
- Sensors with EMC protection
- Stamping studies to optimize laser welding
- Plating when required
- Heat-stake and adhesive-mounted flex circuits
- Full Engineering support
- Modeling & design optimization
- Rapid proto, testing and validation
- Expertise in FPC, SMT, HV
- Printed fusible links, EMC protection, stress/swell analysis, DFMEA / PFMEA

### **Busbars**







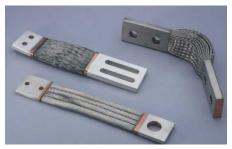














**Custom busbar design:** experts in modeling and simulating current flow, thermal response and induction mitigation

#### **Applications:**

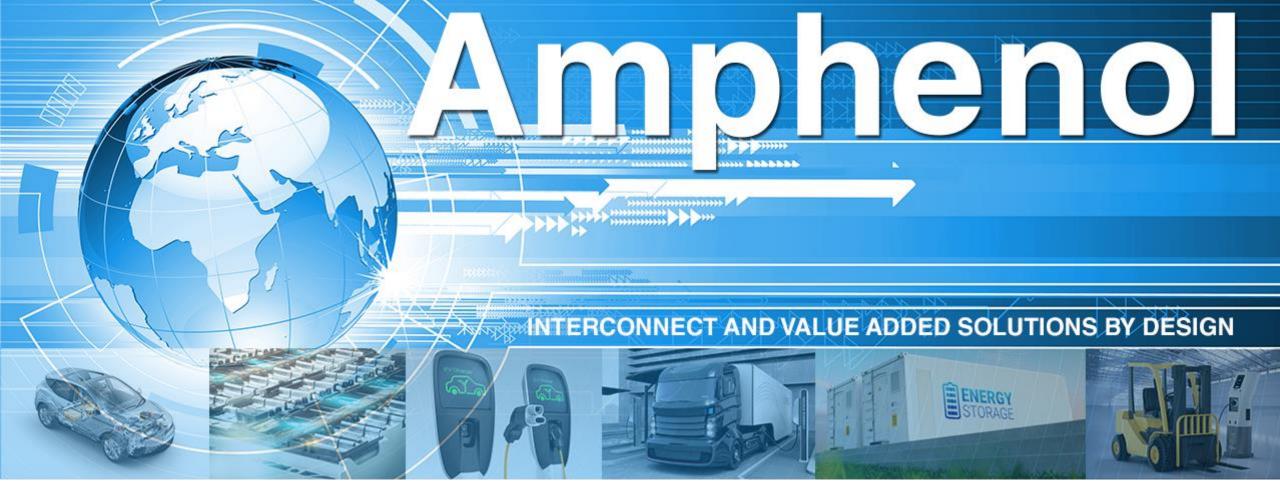
- Inner Battery Connections
- Pack To Pack

**Experience:** copper and aluminum, all sizes

Supported in 3 major regions: NA, Europe, Asia

#### Wire Harnesses and Cable Assemblies: supported on all continents





Products: Sensors

#### Full Amphenol Sensors Portfolio





# NEW xEV Sensor Applications | Safety, Diagnostics, Robustness

#### **REDTR: Thermal Runaway Detection**

- Mounted on Battery Management System
- Combined sensor technology: robust, durable, fast response to thermal runaway precursors\H2 and CO2 sensors
- Definitive Detection of single cell breach
- Layered detection to eliminate type 1 & 2 faults

#### **Position Sensors & Controls**

- Contactless Sensors: Hall Effect on Shaft Concentric
- Contactless Sensors: Hall Effect on Shaft Through Hole
- Contactless Sensors: Inductive Through Shaft High Speed

#### **Current Sensors**

- Open loop current transducer based on Hall Effect
- Measured current values from 200A to 1.500A
- Applied to battery management, motor control, power-electronics

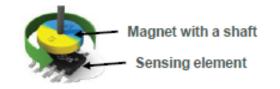
















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